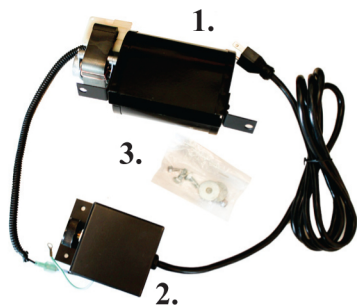




# MODEL 1600 BLOWER KIT ASSEMBLY INSTRUCTIONS

## PACKAGE CONTENTS

1. Blower Unit
2. Variable Speed Switch w/ Bracket
3. Hardware Pack *contains (2) 1/4" bolts , (2) 1/4" washers and (2) self-tapping screws*



**Step 1.** - Locate open Blower slot and mouting holes in back of stove. (Fig. 1)

**Step 2.** - Attach Blower Unit to back of stove with 1/4" bolts and washers. Tighten securely, being careful to not over-tighten. (Fig. 2)



FIG. 1

**Step 3.** - Select desired location of Variable Speed Switch and mark the hole location by using pre-drilled holes in Switch Bracket as a guide. The recommended location is back of the stove near the bottom.

**Step 4.** - Drill holes with 9/64" drill bit, taking note to only drill through the first sheet of metal.



FIG. 2

**Step 5.** - Secure Variable Speed Switch by placing the included self-tapping screws into the holes drilled in **Step 4**. Place the green ground wire between the Switch Bracket and the back of the Stove, using one of the self-tapping screws to hold it in place. (Fig. 3)



FIG. 3