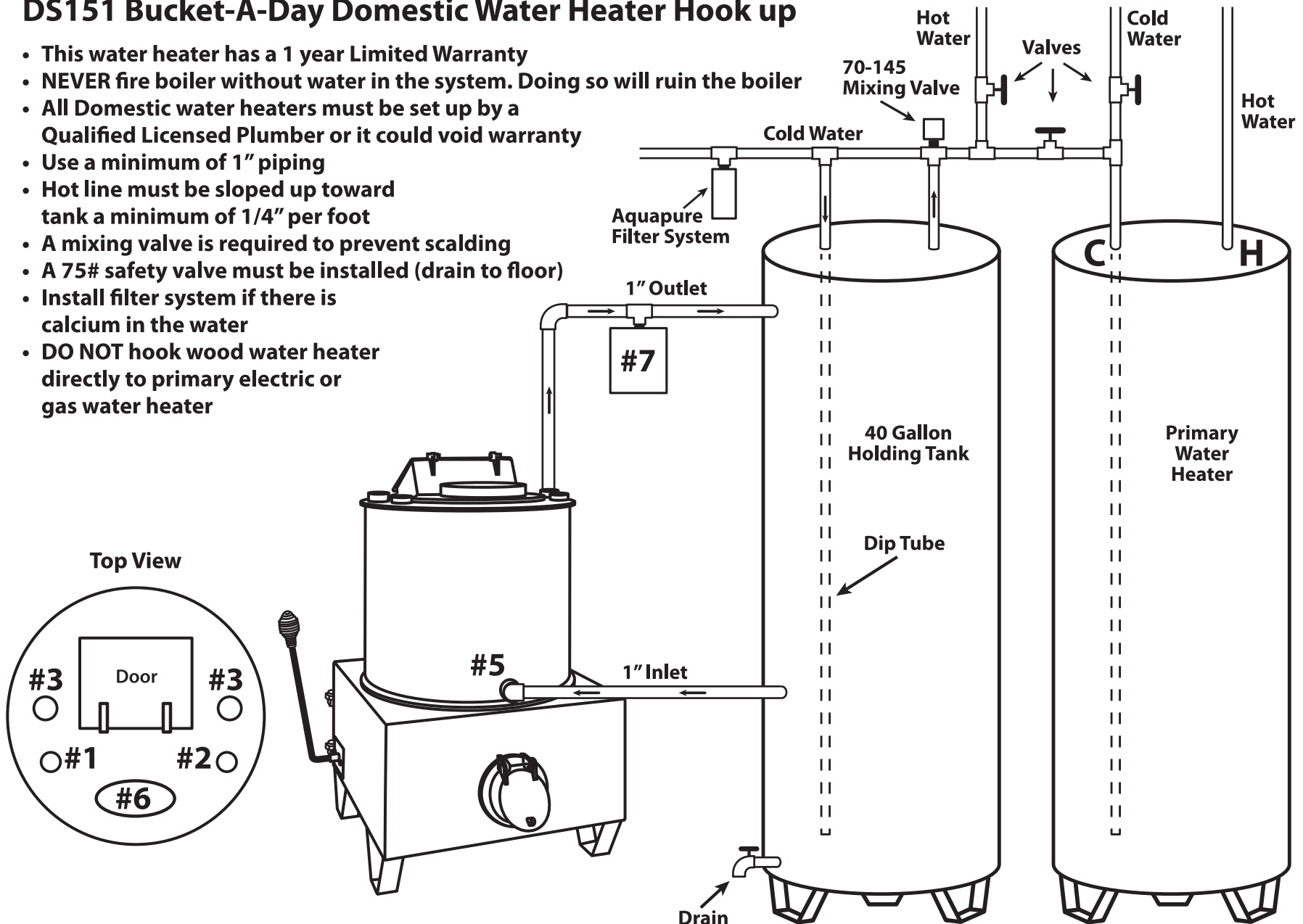
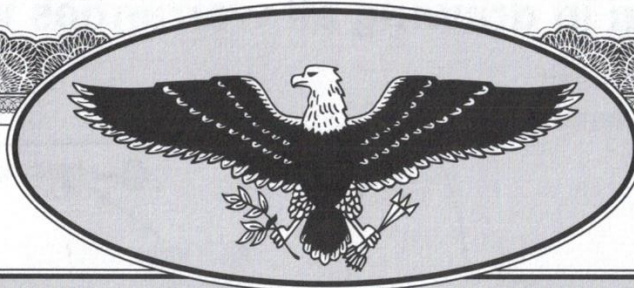


## DS151 Bucket-A-Day Domestic Water Heater Hook up

- This water heater has a 1 year Limited Warranty
- NEVER fire boiler without water in the system. Doing so will ruin the boiler
- All Domestic water heaters must be set up by a Qualified Licensed Plumber or it could void warranty
- Use a minimum of 1" piping
- Hot line must be sloped up toward tank a minimum of 1/4" per foot
- A mixing valve is required to prevent scalding
- A 75# safety valve must be installed (drain to floor)
- Install filter system if there is calcium in the water
- DO NOT hook wood water heater directly to primary electric or gas water heater



- |                                |                        |
|--------------------------------|------------------------|
| #1 - 3/4" Samson Regulator     | #5 - 1" Inlet          |
| #2 - 150# Safety Valve         | #6 - 6" Exhaust (oval) |
| #3 - 1" Outlet and Thermometer | #7 - Expansion Tank    |



## *1 Year Limited Warranty*

~ DS Machine Stoves ~

*Your boiler from D.S. Machine is warranted for one year from the date of purchase, subject to the terms and conditions as follows:*

1. *PARTS:* DS Machine will replace, at no charge to the owner, any defective part which DS Machine determines affects the operation of the boiler.

2. *LABOR:* The owner is responsible for labor and costs to complete the repair. The owner may at his option and with DS Machine approval, have the boiler shipped to the factory for repair. All labor and material costs for repair at the factory will be borne by DS Machine.

3. *SHIPPING:* the owner is responsible for all shipping costs.

4. Controls will be warranted for 1 year if installed properly and not overheated.

DS Machine door, door gaskets, enameled parts, grates, and furnace cement are not covered by this Limited Warranty.

This Limited Warranty applies to original owners only.

Failure to follow installation and basic operation recommendations on the back of this certificate will VOID THIS WARRANTY as will negligence, abuse, modifications to the stove, or overfiring, as determined by DS Machine or its authorized dealers.

This Limited Warranty is in lieu of all other warranties either expressed or implied.

— DS MACHINE