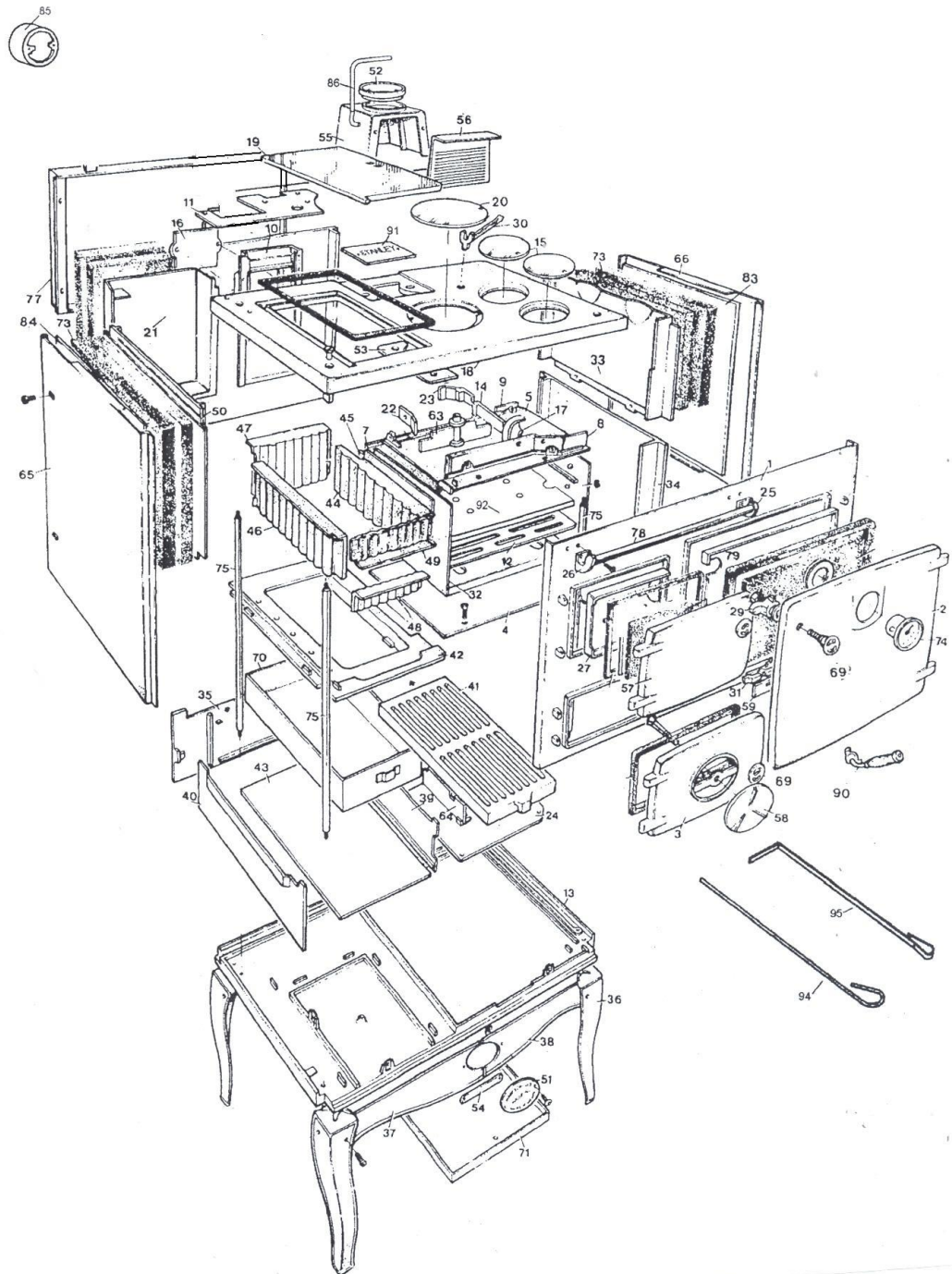


Section 4: Part Replacement Procedures



Parts List

1.	FRONT – B00152AZZ	52.	BONNET RING – B00147AZZ
2.	OVEN DOOR – B00148AZZ	53.	HOB PROTECTION SMALL PLATE – Q00140AXX
	OVEN DOOR ASSEMBLY – L00309AEN	54.	LINTH JOINING CLIP – Q00134AXX
3.	ASHPIT DOOR – B00150AXX	55.	BONNET – B00124AZZ
	ASHPIT DOOR ASSEMBLY – L00304AEN	56.	BONNET DOOR – B00125AZZ
4.	OVEN BOTTOM – Q00121AXX	57.	FIRE DOOR – B00149BZZ
5.	OVEN TOP – Q00235EXX		FIRE DOOR ASSEMBLY – L00303AEN
6.	OVEN RHS – Q00122AXX	58.	SPIN VALVE – B00128AZZ
7.	OVEN BACK – Q00128AXX	59.	BASE CLEANING DOOR – B00141AZZ
8.	FRONT FLUE GUIDE – PART OF OVEN TOP	63.	OVEN DAMPER – Q00139AXX
9.	FRONT FLUE GUIDE – PART OF OVEN TOP	64.	BASE FLUE CHECK – Q00129AXX
10.	BACK FLUE GUIDE – PART OF OVEN TOP	65/66	SHEET IRON SIDE PANEL – F00295AXX
11.	HOB PROTECTING PLATE – Q00620AXX	69.	DOOR HANDLE – B00383AZZ
12.	OVEN SHELF – Q00728AXX	70.	ASHPAN – F00058AXX
13.	BASE – Q00146AXX	71.	BASE PROTECTION PLATE – F00071AXX
14.	DIRECT DAMPER – Q00142AXX	74.	THERMOMETER – G00029AXX
15.	HOB CLEANING CUP – Q00137AXX	75.	TIE BOLTS – V00082DXX
16.	FLUE BACK BLANKING PLATE – Q00120AXX	77.	INNER BACK SHEET IRON – F00301AXX
17.	STEAM ESCAPE – W00904AXX		OUTER BACK SHEET IRON – F00302AXX
18.	HOB – B00292DZZ	78.	TOWEL RAIL – V00077AXX
19.	HOTPLATE – Q00543AXX	79.	OVEN DOOR PANEL – F00139AXX
20.	HOT RING – Q00136AXX	83/84	INNER SIDE PANEL – F00294AXX
21.	TOP FIRE BACK – Q00182AXX	85.	REAR OUTLET SPIGIOT – Q00097AXX
22.	DAMPER GUIDE LH – PART OF OVEN TOP	86.	HOTPLATE LIFTING TOOL – V00086AXX
23.	FLUE GUIDE RH – PART OF OVEN TOP	90.	DOOR OPERATING TOOL – L00412AXX
25.	RH TOWEL RAIL BRACKET – B00142AZZ	91.	HOB BLANKING PLATE – B00135AZZ
26.	LH TOWEL RAIL BRACKET – B00143AZZ	92.	SHEET IRON OVEN SHELF – F00061AXX
27.	FIRE DOOR PROTECTION PLATE – Q00135AXX	94.	POKER – V00073AXX
29.	DOOR CATCH – V00084BXX	95.	SCRAPER – V00074AXX
30.	CUP LIFTER – B00140AZZ		OUTER BLANKING PLATE- F00304AXX
31.	BASE CLEANING DOOR CLIP – Q00133AXX		CLEANING BRUSH – V00072AXX
32.	LH OVEN SIDE – Q00125AXX		HINGE PIN – U00030BXX
33/34	OVEN END FLUE – Q00723AXX		HOB FIXING SCREW – W00920AXX
35.	ASHPIT BOTTOM BACK – Q00115AXX		HOB FIXING SCREW CAP – W00923AXX
36.	LEG – B00144AZZ		ENAMEL TOUCH-UP – L00008AEN
37.	LH PLINTH – B00146AZZ		FIRE DOOR HANDLE ASSY – L00379AEN
38.	RH PLINTH – B00145AZZ		ASHPIT/OVEN DOOR HANDLE ASSY – L00095AEN
39.	LH ASHPIT SIDE – B00146AZZ		
40.	RH ASHPIT SIDE – B00145AZZ		
41.	BOTTOM GRATE ASSEMBLY – L00063AXX		L10013AXX Coal Grate Complete
42.	BOTTOM GRATE REST – Q00114AXX		
43.	ASHPIT BOTTOM – Q00595AXX		
44.	RH FIRE LINING – Q00361AXX		L10075AXX Coal Conversion Kit includes Grate
45.	OVEN PROTECTING PLATE – Q00555AXX		
46.	LH FIRE LINING – Q00360AXX		
47.	BACK FIRE LINING – Q00363AXX		
48.	BOTTOM FRONT FIRE LINING – Q00364AXX		
49.	TOP FRONT FIRE LINING – Q00362AXX		
50.	SHAM CHEEK TOP – Q00183AXX		
51.	NAME PLATE – B00156AZZ		

Rope Seals

Seal	Rope Size	Length (Metres)
Fire Door	Ø9.5mm (J00003AXX)	0.81
Ashpit Door	Ø9.5mm (J00003AXX)	0.77
Oven Door	Ø9.5mm (J00003AXX)	1.47
Oblong Hotplate	Ø9.5mm (J00003AXX)	1.24

A. Door Seal & Door Catch Adjustment

To replace any of the door seals, remove the old sealing rope from the door and clean any cement & dirt from the rope groove. Run a line of cement along the rope groove on the back face of the door and refit a required length of Ø9.5mm (J00003AXX) into the groove with the joint kept to the bottom centre of the door. The effectiveness of the door seal can be checked by placing a piece of paper between the front & door and close the door (see Figure 4.1). If the paper can be easily removed the door is not sealing correctly and some further adjustments may need to be made as follows:

1. Door Catch Adjustment

The door latch is fitted with washers between the latch & the back of the door casting (see Figure 4.2). To adjust the door latch tightness remove the desired number of washers & fit them to the nut side of the catch, checking the door seal on all sides with the paper seal test after each adjustment.



Figure 4.1

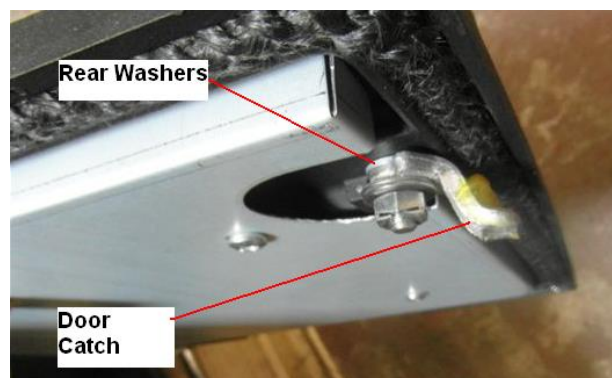


Figure 4.2

2. Door Seal only Making on 2/3 Sides of Door

In the event of the door not sealing at certain points on the circumference of the seal it may be necessary to increase the seal thickness at these points. This can be done by removing the rope from the groove at the relevant section of the seal and fitting a section of 12mm thermotape (J00001AXX) into the groove and refitting the rope over the tape section using cement (see Figure 4.3).

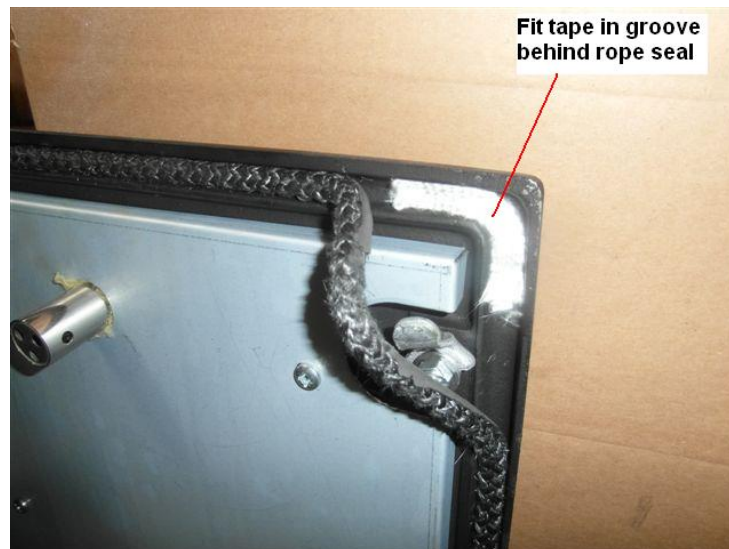


Figure 4.3

B. Grate Removal

To remove the grate casting (41), lift the back of the grate up slightly to allow for it to be pulled forward out through the ashpit door opening as shown in Figure 4.4.



Figure 4.4

C. Replacement of Cast Iron Liners

The following procedure should be used to remove and replace the cast iron firebox liners:

1. Lift up the bottom front fire lining (48) to remove it as shown in Figure 4.5.
2. Unscrew the $\frac{1}{4}$ " x $1\frac{3}{4}$ " Counter Sunk fixing screw (see Figure 4.6) holding on the Top Front Fire Lining (49) and move the lining towards the centre of the firebox to remove same. It may be necessary to remove or loosen excess fire cement from the RHS of the lining.
3. Pull the front edge of the LH Fire Lining (46) to the RHS of the firebox to allow for removal of the Back Fire Lining (47) – see Figure 4.7.
4. Remove the LH Fire Lining (46) through the fire door opening and then remove the RH fire Lining (44) through the same opening.
5. With the RH Fire Lining (44) removed, the Oven Protecting Plate (45) can be removed from the lining by loosening the two $\frac{1}{4}$ " x $\frac{1}{2}$ " Countersunk screws – see Figure 4.8.
6. Reverse steps 1 -5 to refit the fire linings.



Figure 4.5



Figure 4.6



Figure 4.7



Figure 4.8

D. Hob Replacement

If the cooker is connected to the chimney system using the top flue configuration, it will be necessary to disconnect the flue system and bonnet (55) before removing the hob using the following procedure:

1. Remove all the loose parts from the top of the hob i.e. Oblong Hotplate (19), Hot Ring (20) and Hob Cleaning Cups (15).
2. Remove the four hob fixing screw caps to allow for access to remove the four hob fixing screws (see Figure 4.9).
3. Remove the Hob casting (18) by tapping the front edge upwards to break the cement seals.
4. To reassemble, reverse the above procedure ensuring that all fire cement is removed from any of the cement joints before new cement is applied.

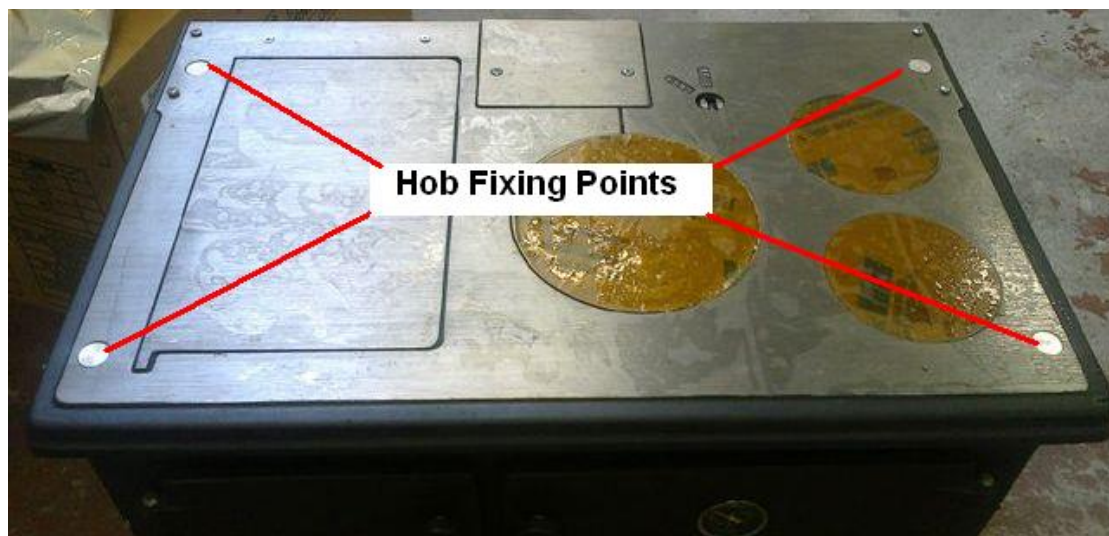


Figure 4.9

E. Front Replacement

To allow for removal of the front casting (1), the hob casting (18) must be removed as described previously and then the following procedure should be used:

1. Remove the three doors by lifting them off the hinge blocks and lift off the cleaning door (59).
2. Remove the towel rail (78) and towel rail brackets (25 & 26) by loosening the two fixing screws on each bracket.
3. Remove the two 1/4" x 1" countersunk fixing screws as shown in Figure 4.10.
4. Remove the front casting (1) by tapping the forwards to break the cement seals.
5. To reassemble, reverse the above procedure ensuring that all fire cement is removed from any of the cement joints before new cement is applied.

**Figure 4.10****F. Side Panel Replacement**

Remove the outer back sheet iron (77) by removing the four self tapping screws (two on each side) to allow access to the side panel fixing screws (one on each side) located on the back edge of the side panel (65/66). Having removed the side panel fixing screw, the side panel is removed by levering it out at the bottom to allow it to be retracted from the front casting. When refitting the side panel ensure that the front edge is flush with the back of the front casting (1) and the top edge is level with the underside of the hob casting (18).

Appendix 1: Stanley Cooker Warranty Policy

CONDITIONS OF WARRANTY

Your Stanley Cooker/Stove is guaranteed against any part that fails (under normal operating conditions) within twelve months from the date of installation of the appliance. If the unit is not installed within six months of date of purchase, the warranty will commence six months from the date of purchase. The warranty is given only to the original consumer/purchaser only and is non-transferable. The appliance must be installed by a suitable qualified person and installed as per the requirements of the manual. Failure to comply with the installation requirements will void your warranty. Waterford Stanley reserve the right to replace any part due to manufacturing defect that fails within the warranty period under the terms of the warranty. The unit must be used for normal domestic purposes only and in accordance with manufacturer's operation instructions.

LIMITS OF LIABILITY

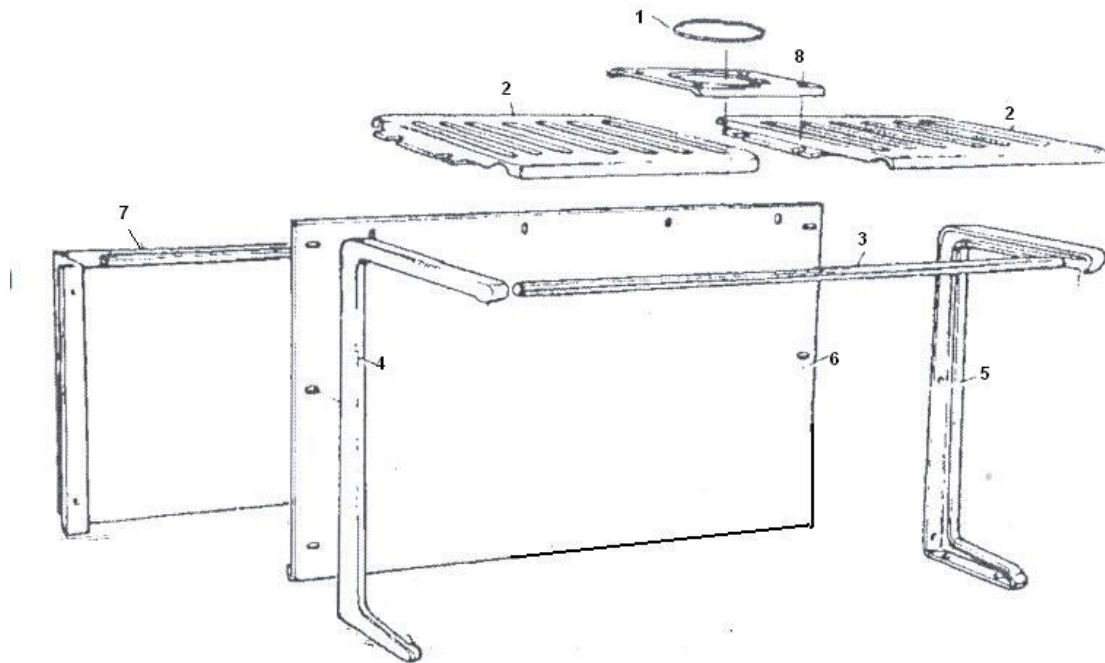
The warranty does not cover:

- * Special, incidental or consequential damages, injury to persons or Property, or any other consequential loss.
- * Any issue with caused by negligence, misuse, abuse or circumstances beyond Waterford Stanley's control.
- * Any issue with wear and tear, modification, alteration, or servicing by anyone other than an authorized service engineer.
- * Installation and operational related problems such as draught related issues external to the cooker, inadequate venting or ventilation, excessive flue offsets, negative air pressure caused by insufficient burning of improper fuel.
- * Damage caused to the unit while in transit.
- * Enamel discolouration due to over firing, enamel damage caused by impact, damage to baffles caused by over firing and fading of surface finish on casting.
- * Stress fractures on bricks.
- * Rust on cast iron parts unless reported prior to unit being installed.
- * Aesthetic damage, rust & missing parts on units purchased off display.

Note: Adequate clearance must be maintained around the appliance to ensure the ease of part removal in the possible event of their damage/failure. Waterford Stanley are not responsible for any costs incurred in the removal of items installed in the vicinity of the appliance that have to be moved to facilitate a part replacement.



Appendix 2: Platerack & Splashback Parts List



Parts List

- | | |
|-------------------------------------|---------------------------------|
| 1. Blanking Cup – B00244AZZ | 5. RH Standard – B00246AZZ |
| 2. Slotted Rack Section – B00242AZZ | 6. Inner Splashback – F00684AXX |
| 3. Towel Rail – V00148AXX | 7. Outer Splashback – F00685AXX |
| 4. LH Standard – B00245AZZ | 8. Filler Section – B00243AZZ |

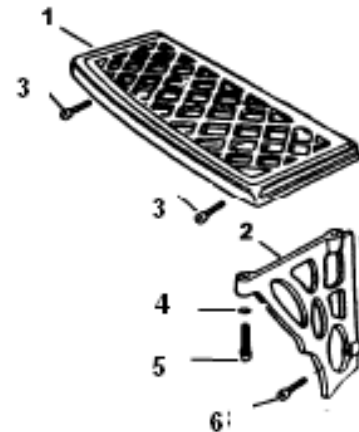
Fixings List

- 1/4" X 3/4" ROUND HEAD SCREWS x 4 - WARMING OVEN STANDARD TO HOB (Supplied with Cooker)
- 1/4" X 1" COUNTERSUNK SCREWS x 4 (WITH 1/4" NUTS x 4) – RACK SECTIONS TO FILLER SECTION
- 3/16" X 1/2" ROUND HEAD SCREWS x 4 - SPLASHBACK TO LH/RH STANDARD
- 3/16" NUTS & WASHERS x 4 - INNER SPLASHBACK TO LH & RH STANDARD
- No. 10 X 12MM SELF TAPPING SCREW x 4 - OUTER SPLASHBACK TO INNER SPLASHBACK
- No. 10 X 12MM SELF TAPPING SCREW x 4 – TOWEL RAIL TO LH & RH STANDARD

Appendix 3: Side Shelf Parts List

PARTS LIST

1. WARMING SHELF—B00241AXX
2. BRACKET TO SHELF—B00240BXX
3. 1/4 X 3/4" HEX HEAD BOLTS x 2
4. 3/8" WASHER x 1
5. 1/4" X 1" HEX HEAD BOLTS x 1
6. 1/4" X 1" ROUND HEAD SCREW x 1



Appendix 4: Warming Oven & Splashback Parts List

Warming Oven Parts List

- | | |
|--------------------------------------|---|
| 1. Door End Piece – B00260AZZ | 8. Outer Door Panel – F00226AXX |
| 2. LH Cottage – B00262AZZ | 9. Warming Oven Body – F00229BXX |
| 3. RH Cottage – B00263AZZ | 10. Warming Oven Standard – B00264AZZ |
| 4. RH Towel Rail Bracket – B00265AZZ | 11. Spring Catch - V00128AXX |
| 5. Steel Straps – F00199AXX | 12. Ball Stud - V00157AXX |
| 6. LH Towel Rail Bracket – B00266AZZ | 13. Handle – U00048AXX |
| 7. Door Back Panel – F00225AXX | 14. Warming Oven Blanking Plate – F00831AXX |

Splashback Parts List

- | | |
|----------------------------------|----------------------------------|
| 15. Inner Splashback – F00227AXX | 16. Outer Splashback – F00228AXX |
|----------------------------------|----------------------------------|

Fixings List

- 1/4" X 3/4" ROUND HEAD SCREWS x 4 - WARMING OVEN STANDARD TO HOB (Supplied with Cooker)
- 1/4" X 1" COUNTERSUNK SCREWS x 4 (WITH 1/4" NUTS x 4) – STANDARD TO WARMING OVEN
- 1/4" X 3/4" HEX HEAD BOLT x 2 - TOWEL RAIL BRACKETS TO WARMING OVEN
- 3/16" X 1/2" ROUND HEAD SCREWS x 4 - SPLASHBACK TO WARMING OVEN STANDARD
- 3/16" NUTS & WASHERS x 4 - INNER SPLASHBACK TO WARMING OVEN STANDARD
- No. 10 X 12MM SELF TAPPING SCREW x 4 - OUTER SPLASHBACK TO INNER SPLASHBACK